



# DAMID 220

Round enamelled winding wire of copper, heat resistant, class 220

## Product name:

Damid 220 - Gr 1

Damid 220 - Gr 2

## Specifications:

IEC 60317-57

## UL approval:

Not approved

## Class: 220

Temperature index  $\geq 220$  °C

Heat shock:  $\geq 240$  °C

## Conductor material:

EN 1977 - ETP1 CW003A

EN 1977 - ETP CW004A

ASTM B49 - ETP C11000/C11040

## Insulation:

Basecoat: Polyamide-imide

## Properties:

- Very good abrasion resistance
- Excellent heat resistance
- Suitable for winding in high speed machines

## Field of application:

- High thermal applications
- Hermetic compressors
- Ballasts
- Automotive components

## Dimension range:

Damid 220 - Gr 1  $0,250 \leq \varnothing \leq 2,00$  mm

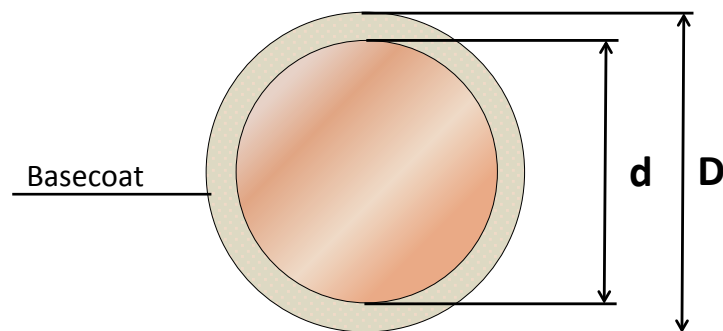
Damid 220 - Gr 2  $0,250 \leq \varnothing \leq 2,00$  mm

## Standard packaging:

$0,250 \leq \varnothing \leq 2,00$  mm A250/400, A315/500,  
A400/630

## Shelf life:

6 years, under normal ambient conditions



$D - d = \text{Increase}$

Liljedahl Winding Wire

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利里达尔线材  
liljedahl wire

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## Properties for DAMID 220

Main characteristics	Test method	Acceptance criteria	Test values for a Damid 220 sample (1,00 mm, Gr2)
<b>Thermal properties</b>			
Heat shock	IEC 60851 - 6.3	≥ 240 °C	≥ 240 °C
Cut-through	IEC 60851 - 6.4	≥ 350°C	> 430 °C
Temperature index	IEC 60172	≥ 220 °C <sup>1)</sup>	≥ 220 °C <sup>1)</sup>
<b>Electrical properties</b>			
Conductor resistance	IEC 60851 - 5.3	0,01724 Ωmm <sup>2</sup> /m	0,01724 Ωmm <sup>2</sup> /m
Conductivity	1/R	> 58 m/(Ωmm <sup>2</sup> )	> 58 m/(Ωmm <sup>2</sup> )
Breakdown voltage	IEC 60851 - 5.4	IEC 60317-0-1 <sup>2)</sup>	8,0 kV
<b>Mechanical properties</b>			
Elongation	IEC 60851-3.3	IEC 60317-0-1 <sup>2)</sup>	40%
Springiness	IEC 60851-3.4	Springiness <sup>3)</sup>	42°
		Springback <sup>4)</sup>	-
Flexibility	IEC 60851-3.5	Mandrel wind. <sup>3)</sup>	10 % elongation + 1x∅
		Stretching <sup>4)</sup>	min 32%
Adherence	IEC 60851-3.5	Jerktest <sup>5)</sup>	OK
		Peeltest <sup>6)</sup>	-

1. According to supplier certificate

2. Values depend on dimension and grade

3. Up to an including 1,60 mm

4. Over 1,60 mm

5. Up to an including 1,00 mm

6. Over 1,00 mm

7. Revolutions x nominal dimension

Values above are for information only. All values noted are typical and can vary between lots and dimensions.

The technical data included is up to date at the time of printing.  
LWW reserves the right to make any amendments deemed necessary

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